



## UNITED UNIDRAW NP 68

UNIDRAW NP 68 is developed with a mixture of highly refined paraffinic mineral oil and natural ester for the metal forming processes such as drawing, stamping and punching. It is a natural oil based lubricant that provides a stable lubricating film required in the forming of metals as well as acting as an anti-rust preservative. Enhanced with a heavy treat-rate of chlorinated EP additives, it ensures sufficient protection to the tool, resulting in excellent finish on the work piece.

Besides metal forming, UNIDRAW NP 68 is recommended for all steel, stainless as well as non-ferrous materials.

### APPLICATIONS / BENEFITS

- Enhanced die life.
- Provides high quality finishes and accuracy.
- Easy removal.
- Complies with RoHS requirements.

### TYPICAL CHARACTERISTICS

TEST DESCRIPTION	METHOD	TYPICAL RESULTS
Specific Gravity @ 15 °C	ASTM D 4052	0.95
Flash Point, °C	ASTM D 92	>200
Pour Point, °C	ASTM D 97	-9
Kinematic Viscosity @40°C (cSt)	ASTM D 445	63
Color	ASTM D 1500	<2.5